

SHOWA DENKO K.K.

13-9, Shiba Daimon 1-chome, Minato-Ku, Tokyo, 105-8518, Japan

> Date of issue : 2016/03/29

# SAFETY DATA SHEET

### 1. Identification of the substance/preparation and of the company/undertaking

Trade name	:	RIPOXY <sup>TM</sup> CP-819 EX
Company/undertaking identification	:	SHOWA DENKO K.K.
Address	:	13-9, Shiba Daimon 1-chome, Minato-Ku, Tokyo, 105-8518, Japan
Department name	:	Functional Chemicals Division Functional Polymers Department
Tel.	:	+81-3-5403-5600
Fax	:	+81-3-5403-5720
Emergency number	:	+81-791-67-1111 (holiday and night) (Tatsuno Plant)
Recommended uses and restrictions	:	Industrial use
Reference no.	:	FPPV-62760 JP-EN

### 2. Hazards identification

[GHS classification]		
Physical hazards	:	Fla
Health hazards	:	Ac

: Flammable liquids, Category 3	:	Flammable liquids, Category 3	
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- cute toxicity (inhalation:vapour) Category 4
- Skin corrosion/irritation, Category 2 :
- Serious eye damage/eye irritation, Category 2 :
- Germ cell mutagenicity, Category 2 ÷
- Reproductive toxicity, Category 1B ·
- Specific target organ toxicity single exposure, Category 1 (central nervous system)
- Specific target organ toxicity Single exposure, Category 3, (Respiratory tract irritation)
- Specific target organ toxicity Repeated exposure, Category 1 · (respiratory system, liver, nervous system, blood)

Environmental hazards

Hazardous to the aquatic environment - Acute Hazard, Category 2 · Other hazards than mentioned above are Not applicable or No data available.

#### [GHS label elements]

Hazard pictograms

Signal word Hazard statements

- Danger •
- (H226) Flammable liquid and vapour
- (H315) Causes skin irritation
- (H319) Causes serious eye irritation
- (H332) Harmful if inhaled
- (H335) May cause respiratory irritation
- (H341) Suspected of causing genetic defects
- (H360) May damage fertility or the unborn child
- (H370) Causes damage to organs (central nervous system)
- (H372) Causes damage to organs (respiratory system, liver, nervous system, blood)
- through prolonged or repeated exposure

(H401) Toxic to aquatic life

Precautionary statements		
Prevention precautionary statements	:	<ul> <li>(P201) Obtain special instructions (SDS) before use</li> <li>(P202) Do not handle until all safety precautions have been read and understood</li> <li>(P210) Keep away from heat/sparks/open flames/hot surfaces No smoking</li> <li>(P233) Keep container tightly closed</li> <li>(P240) Ground/bond container and receiving equipment</li> <li>(P241) Use explosion-proof electrical/ventilating/lighting equipment</li> <li>(P260) Do not breathe dust/fume/gas/mist/vapours/spray</li> <li>(P264) Wash hands, forearms and face thoroughly after handling</li> <li>(P270) Do not eat, drink or smoke when using this product</li> <li>(P271) Use only outdoors or in a well-ventilated area</li> <li>(P273) Avoid release to the environment</li> <li>(P280) Wear protective gloves/protective clothing/eye protection/face protection</li> </ul>
Response Precautionary Statements	:	<ul> <li>(P302+P352) IF ON SKIN: Wash with plenty of soap and water</li> <li>(P304+P340) If inhaled, remove to fresh air and keep at rest in a position comfortable for breathing</li> <li>(P305+P351+P338) If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing</li> <li>(P308+P311) IF exposed or concerned: Call a POISON CENTER/doctor</li> <li>(P308+P313) IF exposed or concerned: Get medical advice/attention</li> <li>(P312) Call a POISON CENTER or doctor/physician if you feel unwell</li> <li>(P332+P313) If on skin and if skin irritation occurs, seek medical advice and attention</li> <li>(P337+P313) If eye irritation persists: Get medical advice/attention</li> <li>(P362+P364) Take off contaminated clothing and wash it before reuse</li> <li>(P370+P378) In case of fire: Use carbon dioxide (CO2), dry extinguishing powder, dry sand, alcohol resistant foam, Water spray for extinction</li> </ul>
Storage precautionary statements	:	(P403+P233) Store in a well-ventilated place. Keep container tightly closed (P403+P235) Store in a well-ventilated place. Keep cool (P405) Store locked up
Disposal precautionary statements	:	(P501) Dispose of contents/container in accordance with local/regional/national/international regulations.
Other hazards which do not result in classification	:	This product contains a component of Skin sensitization and respiratory Sensitization less than 0.2%.

# 3. Composition/information on ingredients

Distinction of substance or mixture	:	Mixture
Generic name	:	Vinyl ester resin

Name	CAS No	Concentration	Formula	Kanpo-number	
Vinyl ester	Confidential	36 - 40%	Confidential	Confiden-tial (Existing Chemical Substance)	Confiden-tial (Existing Chemical Substance)
Styrene	100-42-5	60 - 64%	CH2=CH- C6H5	(3)-4	Existing Chemical Substance
Maleic anhydride	108-31-6	0.1 - 0.2%	C4H2O3	(2)-1101	Existing Chemical Substance

# 4. First aid measures

:	Remove victim to fresh air and keep at rest in a position comfortable for breathing If you feel unwell, seek medical advice
:	Remove affected clothing and wash all exposed skin area with mild soap and water, followed by warm water rinse Seek medical attention if irritation develops
:	Rinse eyes immediately with low pressured flowing water for over 15 minutes. Consult an eye specialist
:	Rinse mouth with water, do not induce vomiting, call a doctor If the person vomits, keep body inclined to avoid inhaling the vomit into the lung. The vomit can hurt lung.
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Personal protection (Emergency :       Use a self-contained breathing apparatus and also a protective suit Do the fire fighting from windward side to avert inhale a hazardous gas         6. Accidental release measures       Personal Precautions, Protective Equipment and Emergency Procedures         General measures       :       Wear suitable protective clothing, gloves and eye or face protection Do the operation from windward side and evacuate persons around leeward sid Prepare extinguishing medias in preparation for ignition.         Environmental precautions       :       Pay attention that products never flow out to river etc. and never cause influence the environment         Methods and Equipment for Containment and Cleaning up       For containment       :       Recover small spills with a suitable absorbent, like diatomaceous earth. Scoop absorbed substance into closing containers. In the case of a large amount leakage, fenced by a clod or cloth and prevent the flowing. Collect leaking and spilled liquid in sealable containers         Prevention Measures for       :       Eliminate all ignition sources if safe to do so         Scondary Accidents       Prepare extinguishing medias in preparation for ignition. Notify authorities if liquid enters sewers or public waters.         7. Handling and storage       :       Provide ventilation system and use necessary personal protective equipment a described in "8. EXPOSURE CONTROLS AND PERSONAL PROTECTIOD         Precautions for safe handling       :       Do not handle until all safety precautions have been read and understood Keep away from heat, hot surfaces, sparks, open flames and o			
Most Important       :       Dizziness, heddaches, nausea, red flare, weakness, deterioration of consciousness, ashma, lung edema.         Other medical advice or treatment       :       Keep quiet and protonged medical observation is needed.         S. Fire fighting measures       :       carbon dioxide (CO2), Dry extinguishing powder, dry sand, alcohol resistant fram, Water spray         Unsuitable extinguishing media       :       Do not use water jet         Fire hazard       :       Heat may cause pressure rise with explosion of container         On burning: release of harmful/irritant gases/vapours       Advice for firefighters         Firefighting instructions       :       Farty fre: use dry extinguishing powder, carbon dioxide (CO2), dry sand. Massive fire: use alcohol resistant foam to shut off air. Apply water spray or fog to cool nearby equipment Move undamaged containers from immediate hazard area if it can be done sat         Personal protection (Emergency:       :       Use a self-contained breathing apparatus and also a protective suit Do the fire fighting if om windward side to avent inhale a hazardous gas         6. Accidental release measures       :       Wear suitable protective clobing, gloves and eye or face protection Do the operation from windward side devecaute persons around leeward sid Prepare extinguishing medias in preparation for ignition.         Environmental precautions       :       Pery attention that products never flow out to river etc. and never cause influence the onvindward side absorbent, like diatomaceous earth. Scoop <td></td> <td>:</td> <td></td>		:	
Symptomis/Effects       consciousness, usthma, lung edema.         Other medical advice or treatment       : Keep quiet and prolonged medical observation is needed.         5. Fire fighting measures       Extinguishing media         Suitable extinguishing media       : carbon dioxide (CO2), Dry extinguishing powder, dry sand, alcohol resistant foam, Water spray         Unsuitable extinguishing media       : Do not use water jet         Fire hazard       :: Early fire: use dry extinguishing powder, dry sand, alcohol resistant foam to shut off ar. Apply water spray or fog to colon learby equipment Move undamaged containers from immediate hazard area if it can be done sat         Advice for firefighters       : Use a self-contained breathing apparatus and also a protective sait Do the fire fighting from windward side to avert inhale a hazardous gas         6. Accidental release measures       : Wear suitable protective clothing, gloves and eye or face protection Do the operation from windward side and evacuate persons around leeward sid Prepare extinguishing media is preparation for ignition.         Environmental precautions       : Pay attention that products never flow out to river etc. and never cause influence the onvironment         Methods and Equipment for Containment and Cleaning up       Provion cleaning and storage         Prevention Measures for       : Eliminate all ignition sources if afte to do so         Secondary Accidents       Prepare extinguishing media is preparation for ignition. Notify authorities if liquid eners severs or public waters.         7.	Most Important Symptoms/Effe	cts	
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Do the operation from windward side and evacuate persons around leeward sid Prepare extinguishing medias in preparation for ignition.Environmental precautions: Pay attention that products never flow out to river etc. and never cause influence the environmentMethods and Equipment for Containment and Cleaning up For containment: Recover small spills with a suitable absorbent, like diatomaceous earth. Scoop absorbed substance into closing containers. In the case of a large amount leakage, fenced by a clod or cloth and prevent the flowing. Collect leaking and spilled liquid in sealable containersPrevention Measures for Secondary Accidents: Eliminate all ignition sources if safe to do so Prepare extinguishing medias in preparation for ignition. Notify authorities if liquid enters sewers or public waters.7. Handling Technical measures: Provide ventilation system and use necessary personal protective equipment a described in "8. EXPOSURE CONTROLS AND PERSONAL PROTECTION Precautions for safe handlingPreventiol for safe handling: Do not handle until all safety precautions have been read and understood Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking Don't handle a container roughly, as falling down, falling damage in loading a dragging. Never touch, inhale and eat.Local and general ventilation: Treat in the local ventilation area, or in the place operating the general ventila systemStorage conditions: Keep out of direct sunlight Storage conditionsMaterial used in: Use containers provided by Fire Service Law and Industrial Safety am Health Law.	Personal Precautions, Protectiv	ve E	Equipment and Emergency Procedures
the environment         Methods and Equipment for Containment and Cleaning up         For containment       :       Recover small spills with a suitable absorbent, like diatomaceous earth. Scoop absorbed substance into closing containers. In the case of a large amount leakage, fenced by a clod or cloth and prevent the flowing. Collect leaking and spilled liquid in sealable containers         Prevention Measures for       :       Eliminate all ignition sources if safe to do so         Secondary Accidents       Prepare extinguishing medias in preparation for ignition. Notify authorities if liquid enters severs or public waters.         7. Handling and storage       Handling         Technical measures       :       Provide ventilation system and use necessary personal protective equipment a described in "8. EXPOSURE CONTROLS AND PERSONAL PROTECTION Precautions for safe handling         Do not handle until all safety precautions have been read and understood Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking Don't handle a container roughly, as falling down, falling damage in loading a dragging. Never touch, inhale and eat.         Local and general ventilation       :       Treat in the local ventilation area, or in the place operating the general ventila system         Storage conditions       :       Keep out of direct sunlight Store in a cool, well-ventilated place Comply with relevant laws such as Fire Service Law and Industrial Safety an Health Law.         Material used in       :       Use containers provided by Fire Service Law and United Nati	General measures	:	Do the operation from windward side and evacuate persons around leeward side area
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Secondary Accidents       Prepare extinguishing medias in preparation for ignition. Notify authorities if liquid enters sewers or public waters.         7. Handling and storage Handling       Provide ventilation system and use necessary personal protective equipment a described in "8. EXPOSURE CONTROLS AND PERSONAL PROTECTION Precautions for safe handling       Image: Do not handle until all safety precautions have been read and understood Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking Don't handle a container roughly, as falling down, falling damage in loading a dragging. Never touch, inhale and eat.         Storage precautionary statements       Keep out of direct sunlight Store in a cool, well-ventilated place Comply with relevant laws such as Fire Service Law and Industrial Safety and Health Law.         Material used in       Image: Use containers provided by Fire Service Law and United Nations	For containment	:	Recover small spills with a suitable absorbent, like diatomaceous earth. Scoop absorbed substance into closing containers. In the case of a large amount leakage, fenced by a clod or cloth and prevent the flowing. Collect leaking and spilled liquid in sealable containers
Handling       Technical measures       :       Provide ventilation system and use necessary personal protective equipment a described in "8. EXPOSURE CONTROLS AND PERSONAL PROTECTION         Precautions for safe handling       :       Do not handle until all safety precautions have been read and understood Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking Don't handle a container roughly, as falling down, falling damage in loading a dragging. Never touch, inhale and eat.         Local and general ventilation       :       Treat in the local ventilation area, or in the place operating the general ventila system         Storage precautionary statements       :       Keep out of direct sunlight Store in a cool, well-ventilated place Comply with relevant laws such as Fire Service Law and Industrial Safety and Health Law.         Material used in       :       Use containers provided by Fire Service Law and United Nations			Prepare extinguishing medias in preparation for ignition.
Technical measures:Provide ventilation system and use necessary personal protective equipment a described in "8. EXPOSURE CONTROLS AND PERSONAL PROTECTIONPrecautions for safe handling:Do not handle until all safety precautions have been read and understood Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking Don't handle a container roughly, as falling down, falling damage in loading a dragging. Never touch, inhale and eat.Local and general ventilation:Treat in the local ventilation area, or in the place operating the general ventila systemStorage precautionary statements:Keep out of direct sunlight Store in a cool, well-ventilated place Comply with relevant laws such as Fire Service Law and Industrial Safety and Health Law.Material used in:Use containers provided by Fire Service Law and United Nations	0 0		
described in "8. EXPOSURE CONTROLS AND PERSONAL PROTECTION         Precautions for safe handling       :         Do not handle until all safety precautions have been read and understood         Keep away from heat, hot surfaces, sparks, open flames and other ignition         sources. No smoking         Don't handle a container roughly, as falling down, falling damage in loading a         dragging. Never touch, inhale and eat.         Local and general ventilation       :         Treat in the local ventilation area, or in the place operating the general ventila         system         Storage precautionary statements         Storage conditions       :         Keep out of direct sunlight         Store in a cool, well-ventilated place         Comply with relevant laws such as Fire Service Law and Industrial Safety and Health Law.         Material used in       :         Use containers provided by Fire Service Law and United Nations	0		Provide ventilation system and use necessary personal protective equipment as
Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking Don't handle a container roughly, as falling down, falling damage in loading a dragging. Never touch, inhale and eat.Local and general ventilation:Treat in the local ventilation area, or in the place operating the general ventila systemStorage precautionary statements:Keep out of direct sunlight Store in a cool, well-ventilated place Comply with relevant laws such as Fire Service Law and Industrial Safety and Health Law.Material used in:Use containers provided by Fire Service Law and United Nations		•	described in "8. EXPOSURE CONTROLS AND PERSONAL PROTECTION."
Storage precautionary statements         Storage conditions       :         Keep out of direct sunlight         Store in a cool, well-ventilated place         Comply with relevant laws such as Fire Service Law and Industrial Safety and         Health Law.         Material used in       :         Use containers provided by Fire Service Law and United Nations	Trecautoris for safe handling	·	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking Don't handle a container roughly, as falling down, falling damage in loading and
Storage conditions       : Keep out of direct sunlight         Store in a cool, well-ventilated place       Comply with relevant laws such as Fire Service Law and Industrial Safety and Health Law.         Material used in       : Use containers provided by Fire Service Law and United Nations	Local and general ventilation	:	Treat in the local ventilation area, or in the place operating the general ventilation system
Store in a cool, well-ventilated place         Comply with relevant laws such as Fire Service Law and Industrial Safety and         Health Law.         Material used in       :         Use containers provided by Fire Service Law and United Nations	Storage precautionary stateme	ents	
	Storage conditions	:	Store in a cool, well-ventilated place Comply with relevant laws such as Fire Service Law and Industrial Safety and
		:	

# 8. Exposure controls / Personal protection equipment

0. Exposure controls / 1 cl	<b>3011</b> <i>a</i>	i protection equipment
Products		
Japan administration level	:	No information
Exposure limits	:	No information
Vinyl ester		
Japan administration level	:	No information
Exposure limits (JSOH)	:	No information
Exposure limits (ACGIH)	:	No information
Styrene		
Japan administration level	:	20ppm
Exposure limits (JSOH)	:	20ppm(85mg/m3)(skin)
Exposure limits (ACGIH)	:	TWA 20 ppm,STEL 40 ppm
Maleic anhydride		
Japan administration level	:	No information
Exposure limits (JSOH)	:	0.1ppm(0.4mg/m3)
Exposure limits (ACGIH)	:	TWA 0.01 mg/m3(IFV),STEL -
Appropriate engineering controls	:	Install the local exhaust ventilation in handling area Emergency safety showers should be available in the immediate vicinity of any potential exposure Install hand-washing and eye-washing etc. station
Protective equipment		
Respiratory protection	:	Approved organic vapour respirator. Self contained breathing apparatus. air- supplied respirator.
Hand protection	:	Oleum-proof gloves
Eye protection	:	tightly fitting safety goggles
Skin and body protection	:	Non-static creating clothing and conductive shoes should be worn

## 9. Physical and chemical properties

Appearance	: Liquid (Thick liquid)
Colour	: Pale yellow
Odour	: Aromatic hydrocarbon odour
pH	: not applicable
Melting point	$\therefore$ -30.6°C (styrene)
Boiling point	$\therefore$ 145°C (styrene)
Flash point	$\therefore$ 32°C (seta closed cup)
Explosive limits (g/m <sup>3</sup> )	: No data
Explosive limits (vol %)	: 0.7 - 6.8vol% (styrene)
Vapour pressure	: $0.7 \text{kPa}(20^{\circ}\text{C}) \text{ (styrene)}$
Relative vapour density at 20 °C	: 3.59 (air=1, 20°C) (styrene)
Specific gravity density	$\therefore 1.0 - 1.2(25^{\circ}C)$
Solubility	: Not soluble in water. Soluble in organic solvents.
Log Pow	: logPow=2.95 (styrene)
Auto-ignition temperature	: $490^{\circ}C$ (styrene)
Decomposition temperature	: No data available
Viscosity	: $10 - 40 \text{ mPa.s} (25^{\circ}\text{C})$

## 10. Stability and reactivity

Reactivity

:	Can polymerise exothermically if heated, exposed to air, sunlight or by
	addition or free radical initiators
:	Stable under sealed condition in a cool, well-ventilated place.

Chemical stability	:	Stable under sealed condition in a cool, well-ventilated place.
Possibility of hazardous reactions	:	No data available
Conditions to avoid	:	Light (daylight). Overheating. Static electrical charge.

		Do not use perforated, permeable or soluble materials.
Incompatible materials	:	Do not use peroxides in excess amount for curing.
Hazardous decomposition products	:	Carbon monoxide. Carbon dioxide.

## 11. Toxicological information

**Toxicological information of Products** 

Toxicological information of vinyl ester

:

No information about all of the items

Toxicological million mation of vin		No information about all of the items
Toxicological information of styr	rene	
Acute toxicity (oral)	:	Rat, LD50 = 5000 mg/kg (Initial Risk Assessment of the Chemical Substances)
Acute toxicity (inhalation:vapour)	:	Rat, LC50 (4hr) = 2770 ppm (11690 mg/m3) (Initial Risk Assessment of the Chemical Substances)
Skin corrosion/irritation	:	Severe irritation and partial degeneration were observed in a skin irritation study using the rabbit. (Initial Risk Assessment of the Chemical Substances)
Serious eye damage/irritation	:	Moderate conjunctival irritation and damage lasted for 7 days in an eye irritation study using the rabbit. (Initial Risk Assessment of the Chemical Substances)
Skin sensitization	:	No information.
Respiratory sensitization	:	No information.
Germ cell mutagenicity	:	Positive in the observation of bone marrow cell in chromosome aberration study by inhalation exposure in the rat. (Initial Risk Assessment of the Chemical Substances)
		Positive in the observation of bone marrow cell and etc., in sister chromatid exchange analysis by inhalation exposure in the mouse. (Initial Risk Assessment of the Chemical Substances)
		Positive in sperm morphology aberration assay in the mouse and rat. (Initial Risk Assessment of the Chemical Substances) Negative in Ames test using salmonella typhimurium. (Initial Risk Assessment of the Chemical Substances)
Carcinogenicity	:	Carcinogenicity classification of IARC: Group 2B (possibly carcinogenic to humans).
		Carcinogenicity classification of ACGIH: A4 (not classifiable as a human carcinogen) No significant increase was detected in the mortality and etc., in the followup survey of 40688 workers who were exposed to styrene in 660 factories in EU. (EU-RAR)
Reproductive toxicity	:	No effect was noted in parental animals of 250 ppm treated group (F0) but significant decrease in survival rate was noted in pups (F1) in three-generation reproduction study using rat (administration by drinking-water). (Initial Risk Assessment of the Chemical Substances) Aberration in righting reflex and such many parameters of behavioral tests was noted in pups of the groups treated at 50 ppm and above in inhalation exposure study in the rat during day 7-21 of pregnancy. (Initial Risk Assessment of the Chemical Substances) Increase of embryonic/fetal mortality and skeletal variation in F1 generation were noted in 250 ppm treated group in inhalation exposure test in the mouse during 6- 16 day of pregnancy. (Initial Risk Assessment of the Chemical Substances) Decrease of number of sperm in epididymis, etc., were noted in 200 mg/kg/day group in 60-day oral dose administration study in male rat. NOAEL is 100 mg/kg/day. (Initial Risk Assessment of the Chemical Substances)
Specific target organ toxicity - single exposure	:	Tremor, loss of consciousness and such effect to central nervous system, irritation to eye, nose and lung were noted in inhalation exposure studies in the mouse, rat and the guinea-pig. (Initial Risk Assessment of the Chemical Substances) Delayed response to visual and auditory stimulation was noted at and above 50 mL/m3 in 1.5-hour inhalation exposure study in volunteers. (Initial Risk Assessment of the Chemical Substances)
Specific target organ toxicity - repeated exposure	:	Styrene causes chronic bronchitis, obstructive lung damage and disorder of digestive function in stomach by long-term inhalation exposure. (Initial Risk Assessment of the Chemical Substances)

		RIPOXY <sup>TM</sup> CP-819 EX (JP-EN) 29-March-2016 $6/9$
		Decrease of thrombocyte and etc., were noted in the workers at styrene resin plant (estimated exposure concentration at 100-300 ppm). (Initial Risk Assessment of the Chemical Substances) Functional disorder was noted in neuropsychiatric functional examination in the workers who were exposed to the substance at 10-300 ppm in the plant. (Initial Risk Assessment of the Chemical Substances) Necrosis of hepatocyte was noted at 259 ppm in 14-day inhalation exposure test in the mouse. (Initial Risk Assessment of the Chemical Substances)
Aspiration hazard	:	If liquid styrene is swallowed, chemical pneumonia may be caused due to aspiration to lung. (ICSC)
Toxicological information of ma	aleic	anhydride
Acute toxicity (oral)	:	Rat, LD50 = 481 mg/kg, 824 mg/kg, 1050 mg/kg, 900 mg/kg, 850 mg/kg, 1090 mg/kg, 409 mg/kg, 235 mg/kg, 1020-1040 mg/kg (IUCLID, HSDB)
Acute toxicity (dermal)	:	Rat, LD50 = 610 mg/kg (IUCLID, HSDB)
		Rabbit, LD50 = 2620 mg/kg (IUCLID, HSDB)
Acute toxicity (inhalation; vapor)	:	Rat, LC50(1r) >720 mg/m3 (Initial Risk Assessment of the Chemical Substances)
Skin corrosion/irritation	:	Severe irritation was observed in skin irritation study using the rabbit. (PII=7.29) (IUCLID)
Serious eye damage/eye irritation	:	Corrosive effect was observed in eye irritation study using the rabbt. (IUCLID)
Skin sensitization	:	Skin sensitiser in ACGIH classification.
		Group 2 skin sensitiser in the classification of Japan Society for Occupational Health.
		Skin sensitiser in the classification of DFG, Germany.
<b>.</b>		Positive in GPMT skin sensitisation study and Open epicutaneous test using the guinea-pig, negative in modified Split adjuvant test. (IUCLID)
Respiratory sensitization	:	Respiratory sensitiser in ACGIH classification.
		Group 2 respiratory sensitiser in the classification of Japan Society for Occupational Health.
		Respiratory sensitisor in the classification of DFG, Germany.
Germ cell mutagenicity	:	Negative in the observation of bone marrow in chromosome abberation test in vivo by 6-hours inhalation exposure in the rat (Initial Risk Assessment of the Chemical Substances, IUCLID).
		Negative in Ames test using Salmonella typhimurium (Initial Risk Assessment of the Chemical Substances, IUCLID).
		Positive in chromosome aberration in vitro test using CHL cells (Initial Risk Assessment of the Chemical Substances, IUCLID).
Carcinogenicity	:	Carcinogen classification by ACGIH: A4 (not classifiable as a human carcinogen)
Reproductive toxicity	:	Effect to reproduction was not noted up to 55 mg/kg/day in two-generations reproductive toxicity study by oral gavage administration in the rat over 80 days and longer before mating (Initial Risk Assessment of the Chemical Substances).
		Developmental toxicity related to administration was not observed in teratogenicity study by oral gavage administration in pregnant rat during organogenesis period (6-15 days of pregnancy) (Initial Risk Assessment of the Chemical Substances).
Specific target organ toxicity (single exposure)	:	Irritation to eye and respiratory tract was noted at 4.4 mg/L in 1-hour inhalation exposure study in the cat, rabbit, guinea-pig, rat and mouse. The guinea-pig and mouse died from bronchopneumonia (IUCLID).
		Effects of severe irritation (bad cough, burning sensation in lower throat, excessive fluid) were observed in conjunctiva and mucosa of upper respiratory tract of human (HSDB).
		Decrease in appetite and movement, weakening and etc., were observed in acute oral toxicity study in the rat. Hemorrhage in lung and liver, severe gastrointestinal inflammation were noted in dead animals (HSDB).
Specific target organ toxicity (repeated exposure)	:	Irritation to nose and eye, nasal discharge, eyes covered with coagulated blood, pathological change in respiratory system were observed in 4-weeks inhalation exposure (vapor) study in the rat (Initial Risk Assessment of the Chemical Substances).

	Effect to kidney (swelling, diffuse dilataion/swelling/degeneration of tubule) was observed in male at 100 mg/kg/day and above, in female at 250 mg/kg/day and above in 90-days dietary administration study in the rat (Initial Risk Assessment of the Chemical Substances).
	Increase of weight of kidney and liver, degeneration of renal tubule and glomerulus were observed at 250 mg/kg/day and above in 183-days dietary administration study in the rat. Swelling of hepatocyte with nuclear vacuolization was also observed (Initial Risk Assessment of the Chemical Substances).
	Severe irritation to eye and nose, mild proliferative and metaplastic changes in nasal tissue, neutrophil and eosinophil infiltration in nasal epithelium were observed in 6-months inhalation exposure study in the rat. Hemosiderin pigment deposition was noted in red pulp of female (IUCLID, HSDB).
	Hematological effect was noted at 60 mg/kg/day in 90-days dietary administration study in the rat (IRIS).
	Decrease of blood cell volume and hemoglobin concentration were observed in 60 mg/kg/day male in 90-days dietary administration study in beagle dog (Initial Risk Assessment of the Chemical Substances).
Aspiration hazard :	No information available.
12. Ecological information	
Ecological information of Products	
:	No information about all of the items
Ecological information of vinyl este	r
Ecological information of styrene	
Ecological information :	Fish (fathead minnow) LC50(96hr), 4.02mg/L (Initial Risk Assessment of the Chemical Substances)
	Crustacea (Daphnia magna) EC50(48hr), 4.7mg/L (Initial Risk Assessment of the Chemical Substances)
	Algae (Selenastrum) ErC50(72hr) 4.9mg/L, (Initial Risk Assessment of the

Readily biodegradable in 2-weeks biodegradation study in accordance with

Chemical Substance Control Law. (Safety Assessment Data of Existing

BCF = 13.5 (golden fish), 37 (calculation) (Initial Risk Assessment of the

logPow=2.95 (measured value), 2.89 (calculated value) (Initial Risk Assessment

Chemical Substances)

Chemical Substance)

Chemical Substances)

Octanol/water partition coefficient:

of the Chemical Substances)

:

:

Mobility in soil	:	Soil absorption coefficient, Koc=960 (HSDB)
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Persistence/degradability

Bioaccumulative potential

Hazardou	is to	o the	ozone	layer	:	No information.

#### Ecological information of maleic anhydride

		<i>y</i>
Ecotoxicity	:	Fish (bluegil), LC50 (96hr) = 75mg/L (Initial Risk Assessment of the Chemical Substances).
		Fish (rainbow trout), LC50 (96hr) = 75mg/L (Initial Risk Assessment of the Chemical Substances).
		Algae (Scenedesmus), EC50 (72hr) = 29mg/L (IUCLID, HSDB)
Persistence/degradability	:	The result of biodegradation study based on Chemical Substance Control Law was readily biodegradable (Initial Risk Assessment of the Chemical Substances).
Bioaccumulation	:	Bioaccumulation level is considered to be low (readily hydrolysed to maleic acid in water. BCF of maleic acid is calculated as 3.2 (log Kow=-0.48)) (Initial Risk Assessment of the Chemical Substances).
Mobility in soil	:	No information available.
Hazards to the ozone layer	:	No information available.
Bioaccumulation Mobility in soil	:	<ul> <li>was readily biodegradable (Initial Risk Assessment of the Chemical Substances).</li> <li>Bioaccumulation level is considered to be low (readily hydrolysed to maleic acid in water. BCF of maleic acid is calculated as 3.2 (log Kow=-0.48)) (Initial Risk Assessment of the Chemical Substances).</li> <li>No information available.</li> </ul>

### 13. Disposal considerations

Ecology - waste materials	:	Dispose of contents/container under national government /prefectural and city
		governments /cities, towns and villages regulations.
		Dispose of contents/container in accordance with licensed collector's sorting

Contaminated container and : packaging	instructions. Assure disposal complies with applicable regulations. Empty the packaging completely prior to disposal. Dispose of contents/container in accordance with licensed collector's sorting instructions.
14. Transport information International Regulations	

international regulations				
UN-No. (ADR)	: 18	866		
Class (ADR)	: 3			
Proper Shipping Name (ADR)	: R	ESIN SOLUTION		
Packing group (UN)	: II	Ι		
Domestic regulations				
Precautions for transport	: B	ased on relevant regulations in section 15, transport this product.		
Other information				
ERG-No	: 12	28		
Special precautions for user	рі	Load containers without turnover, drop and friction. Take measure certainly to prevent containers from collapsing. Check if there are no leaks. Keep containers tightly colsed.		
15. Regulatory information				
Japanese Pollutant Release and Transfer Register Law (PRTR Law)	:	Class 1 Designated Chemical Substances (Act Art.2 para. 2, Enforcement Oder Art.1 Appended Table No.1) Styrene (62%)		
Industrial Safety and Health Law	:	Group 2 Specified Chemical Substance, Special Organic Solvents (Ordinance on Prevention of Hazards Due to Specified Chemical Substances Art.2 Para.1, Items 2, 3-2, 3-3) Styrene Working Environment Evaluation Standards, Administrative Control Levels (Law Art.65-2, Para.1)		
		Styrene Harmful Substances Whose Names Are to be Indicated on the Label (Law Art.57, Para.1, Enforcement Order Art.18) Styrene Dangerous Substances - Flammable Substance (Enforcement Order Attached Table 1 Item 4)		
		Styrene Substances with Health Hazards Prevention Guideline (Law Art.28 Para 3, MHLW Published Guideline) Styrene Notifiable Substances (Law Art.57-2, Enforcement Oder Art.18-2 Attached Table No.9, and Law Art.56-1)		
Japanese Poisonous and Deleterious Substances Control Law	+ :	Styrene Maleic anhydride Specified Chemical Substances, Special Control Substances (Ordinance on Prevention of Hazards Due to Specified Chemical Substances Art.38-3) Styrene Not applicable		
Chemical Substances Control Law		Priority Assessment Chemical Substances (Article 2, Paragraph (5) of the		
Chemical Substances Control Law		Act) Styrene		
Water Pollution Prevention Law	:	Designated Materials (Article 2, Paragraph 4 of the Law, Article 3-3 of the Enforcement Order) Styrene		
Fire Service Law	:	Group 4 - Flammable liquids - 2nd Class petroleums - Insoluble (Law Art.2 Para.7, Attached Table 1, Group 4)		
Offensive Odor Control Law	:	Specified Offensive Odor Substances (Law Art.2-1, Enforcement Order Art.1) Styrene		

Air Pollution Control Law	:	Hazardous Air Pollutants (Central Environment Council Report No. 9) Styrene Maleic anhydride Volatile Organic Compounds (Law Art.2 Para.4) (MOE Official Notice to Prefectures) Styrene Volatile Organic Compounds (Law Art.2 Para.4) (Survey about the VOC emission 2002) Maleic anhydride
Law Relating to Prevention of	:	Flammable Substances (Law Art.3,(6)-2, Enforcement Order, Art.1-7,
Marine Pollution and Maritime Disasters		Attached Table No.1-4) Styrene
		Noxious Liquid Substances - Category Y (Law Art.3(3), Enforcement Order, Art.1-2, Attached Table No.1 Item 2) Styrene Maleic anhydride
Ship Safety Act	:	Flammable liquids
Civil Aeronautics Law	:	Flammable liquids
Port Regulation Law	:	Flammable liquids
Road Act	:	Restriction for Vehicle Traffic (Enforcement Order Art.19-13, Publication of Japan Highway Pablic Corp.)
Law for the Control of Export, Import and Others of Specified Hazardous Wastes and Other Wastes (Basel Convention)	:	Hazardous Substaces Containing in Waste (Act Cat.2 para (1) Item (I) (a), 3 Ministry Notification No.2 of 1993) Styrene Maleic anhydride
Labor Standards Act	:	Chemical Substances Causing Occupational Illnesses (Act Art.75, Para.2, Ordinance Attached Table 1-2, Item 4-1,MHLW Nortification No.36 of 1978 Styrene Maleic anhydride
16. Other information		

Name	TSCA	EC No	IECSC
Vinyl ester	Not listed	Not applicable	Not listed
Styrene	Listed	202-851-5	Listed
Maleic anhydride	Listed	203-571-6	Listed

Company	SHOWA DENKO K.K.
Address	13-9, Shiba Daimon 1-chome, Minato-Ku, Tokyo, 105-8518, Japan
Departments	Functional Chemicals Division Functional Polymers Department
Tel. / Fax	+81-3-5403-5600 / +81-3-5403-5720

The statements, contents, figures and other physical and chemical properties are not guaranteed. Hazard assessment, which has been prepared on the basis of documents and other information currently available data, it does not cover all the documents were not so, please use caution when handling.

This is a translation of original Safety Data Sheet prepared in Japanese. (JIS Z 7253-2012) When using the product outside Japan, it must be handled in accordance with applied laws and regulations in that country or territory.